

Qualification Test Record (QTR) NORSOK M-650

QTR. No.: QTR_02

Rev. No.: 00

Manufacturer name/address/Web page:	Gieminox Tectubi Raccordi s.r.l Via Lago di Vico, 22 36015 –SCHIO (VI) – ITALY / www.gieminox.com				
Reference standard	NORSOK M-650 Ed.4 (in compliance with ISO 17782 : 2018)				
Material designation and MDS No.:	ASTM A928/A928M (Class 1 & 5) UNS S32760 NORSOK M-630 : 2020 - MDS D52 Rev. 6				
Manufacturing Procedure Summary doc. No.:	MS_02	Rev. No.: 00			
Products and manufacturing process(es):	Welded pipes, solution annealed and pickled Plate cutting and cold forming, SAW welding double sided, NDE, heat treatment, sizing, hydrostatic testing, pickling				
Mandatory conditions and sub- contractors:	Heat treatment: by batch furnace ELTI mod. 3711 Non-destructive testing: by CMC Sud Srl Destructive testing: By Sider Test Srl or Global Test Srl				
Other information:	1) Verification of heat treatment procedure has been carried out. Ref report n° HTV001 2) Yearly TUS according to internal procedure P_051.				
Qualification expires:	July 2030				

Tested and qualified thickness and weight/mass

Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight/mass kg	Qualified weight/mass kg
Welded pipes (SAW welding)	TR_02	32	10 to 40	-	-

Qualification/acceptance signatures

Manufacturer:	Prepared by/Date: 22/07/2025		Checked by/Date: 22/07/2025	1
Gieminox Tectubi Raccordi Srl	QA Manager	$\overline{\mathcal{A}}$	Chief Operating Officer	1.1lens
	Denis Pezzetti		Fabrizio Filaferro	71-

The Manufacturer and this QTR are evaluated and found to be in conformance with the requirements of NORSOK M-650 for supply of the above listed products and materials.

This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.

Qualifying Company (company name/address):

AkerSolutions
Fornebu, Norway
NO 929 877 950 VAT

Signature/Date:

01/08/2025

André Mikkelsen