


	Manufacturing procedure conformity record (MPCR) ISO 17782				MPCR. No.: MPCR_02
					Rev. No.: 00
Manufacturer name/address/Web page:		Gleminox Tectubi Raccordi s.r.l. - Via Lago di Vico, 22 36015 –SCHIO (VI) – ITALY / www.gleminox.com			
Reference standard		ISO 17782:2018 (Norsok M650 ed.4)			
Material designation and MDS No.:		ASTM A928 UNS S32760 – NORSOK M630 ed.7/MDS D52 Rev. 6			
Manufacturing Procedure Summary doc. No.:		MPS_02			Rev. No.: 00
Products and manufacturing process(es):		Welded pipes Cutting, forming, rolling, welding, heat treatment, calibration, pickling, marking according to MPS_02			
Mandatory conditions and sub-contractors:		Heat treatment by induction furnace (qualified up to 18,4 mm) Heat treatment by batch furnace (qualified up to 40 mm) NDE testing by qualified subsuppliers Mechanical and corrosion testing by ISO 17025 qualified laboratories			
Other information:					
Qualification expires:		January 18 th , 2026			
Tested and qualified thickness and mass					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece mass kg	Qualified mass kg
Welded pipes	CQP-08.0830-08-033	14,7	18,4	-	-
Welded pipes	Z0-35-AC/Q	36	40	-	-
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: Camerano J.  18/01/2021		Checked by/Date: Filaferro F.  18/01/2021		
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials. This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.					
Qualifying Company (company name/address):			Signature/Date:  Filaferro F. 18.01.21		

